
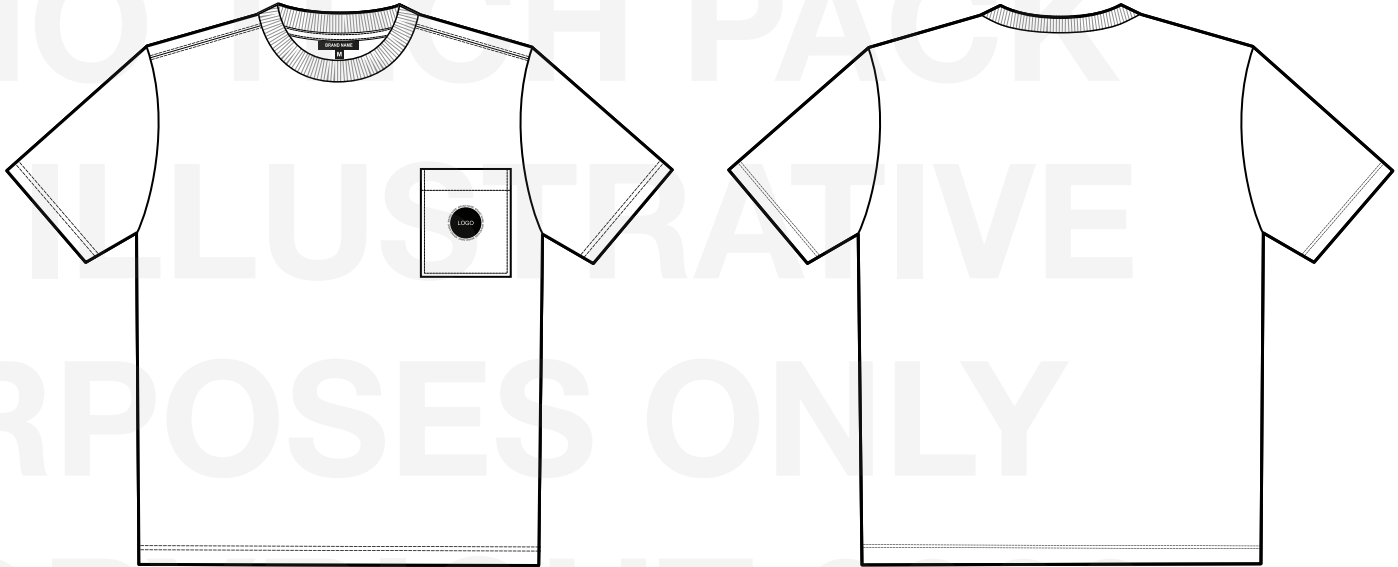


BRAND: BRAND	DESIGNER: DESIGNER	DESCRIPTION: MEN'S TOP
SEASON: N/A	DATE: YYYY.MM.DD	MAIN FABRIC: SINGLE JERSEY
STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

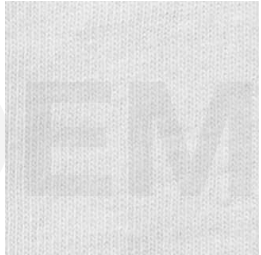
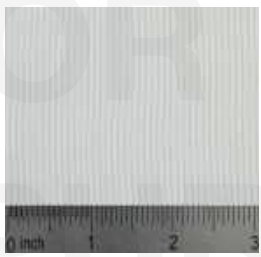
FABRIC SWATCH	SKETCH
	

REVISION HISTORY			
KEY	PAGES	DATE	SUMMARY
ORIGINAL TECH PACK	1-21	YYYY.MM.DD	
1ST SAMPLE REVISIONS	22-23		
2ND SAMPLE REVISIONS			

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FABRICS

ITEM	IMAGE	DESCRIPTION	COLOR	CODE	QTY	SUPPLIER
MAIN FABRIC		COTTON JERSEY 18/1, 100% COTTON, 220 GSM	SEE PAGE 7			FTY SOURCE
NECK BAND		1 X 1 RIB, 100% COTTON, 220 GSM	MATCH TO FABRIC			FTY SOURCE

TRIMS

TOP THREAD		SPUN POLYESTER, 100% POLYESTER, T-21	MATCH TO FABRIC			FTY SOURCE
BOTTOM LOOPER THREAD		SPUN POLYESTER, 100% POLYESTER, T-21	MATCH TO FABRIC			FTY SOURCE

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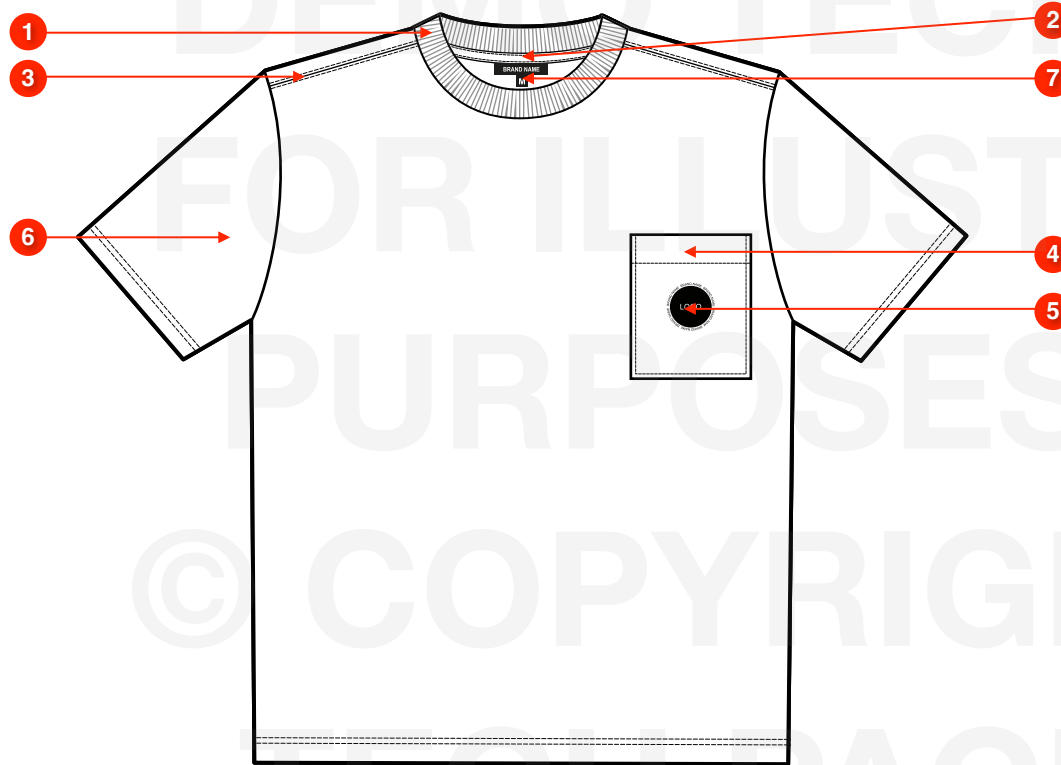
LABELS & PACKAGING

ITEM	IMAGE	DESCRIPTION	COLOR	CODE	QTY	SUPPLIER
BRAND LABEL		WOVEN LABEL, 100% POLYESTER, 2 1/4" W X 1/2" H	BLACK		1	FTY SOURCE
SIZE PIP		WOVEN LABEL, 100% POLYESTER, 1/2" W X 1/2" H [FOLDED]	BLACK		1	FTY SOURCE
CARE LABEL		SATIN LABEL, THERMAL PRINT, USE IN STOCK / AVAILABLE SIZE	WHITE		1	FTY SOURCE
HANG TAG		HANG TAG W/PUNCH, 2 1/2" W X 2 1/2" H, 17PT CARD STOCK	BLACK		1	FTY SOURCE
POLYBAG		POLYBAG, 100% POLYPROPYLENE, SIZE TO FIT, HEAT SEAL	CLEAR		1	FTY SOURCE

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STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

FRONT



- 1 1 X 1 RIB AT NECK BAND
- 2 BACK NECK TAPE, SELF FABRIC IN CONTRAST COLOR
- 3 DROP SHOULDER
- 4 APPLIED CHEST POCKET, SELF FABRIC
- 5 PRINTED LOGO, SEE PAGE 9 FOR DETAILS
- 6 SET IN SLEEVES
- 7 BRAND LABEL & SIZE PIP, SEE PAGE 10 FOR DETAILS

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BRAND: BRAND

DESIGNER: DESIGNER

DESCRIPTION: MEN'S TOP

SEASON: N/A

DATE: YYYY.MM.DD

MAIN FABRIC: SINGLE JERSEY

STYLE NAME: MENS T-SHIRT SHORT SLEEVE

STYLE #: M1005

SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

BACK



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BRAND: BRAND

DESIGNER: DESIGNER

DESCRIPTION: MEN'S TOP

SEASON: N/A

DATE: YYYY.MM.DD

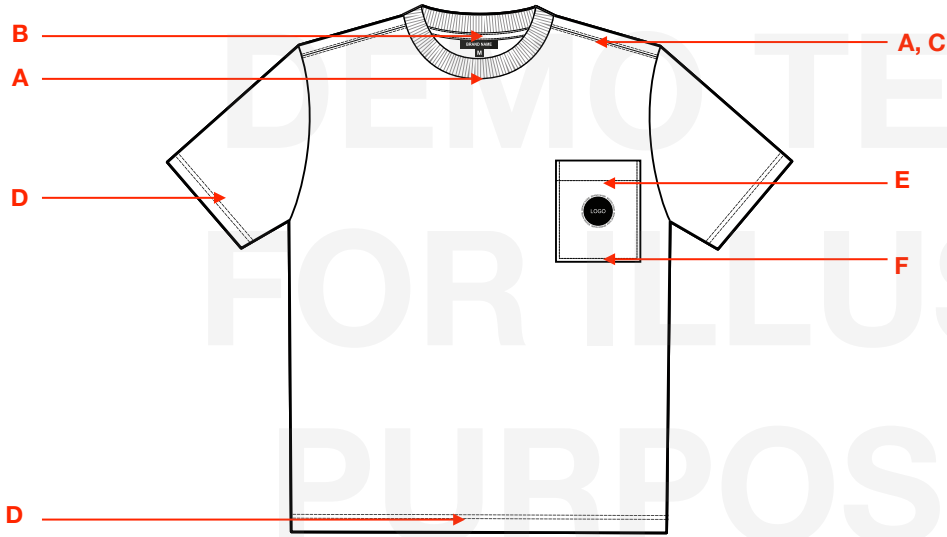
MAIN FABRIC: SINGLE JERSEY

STYLE NAME: MENS T-SHIRT SHORT SL

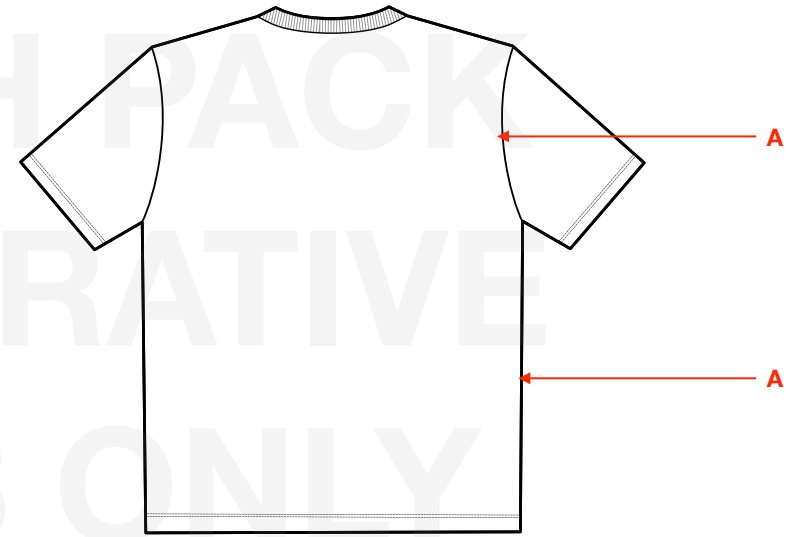
STYLE #: M1005

SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

FRONT



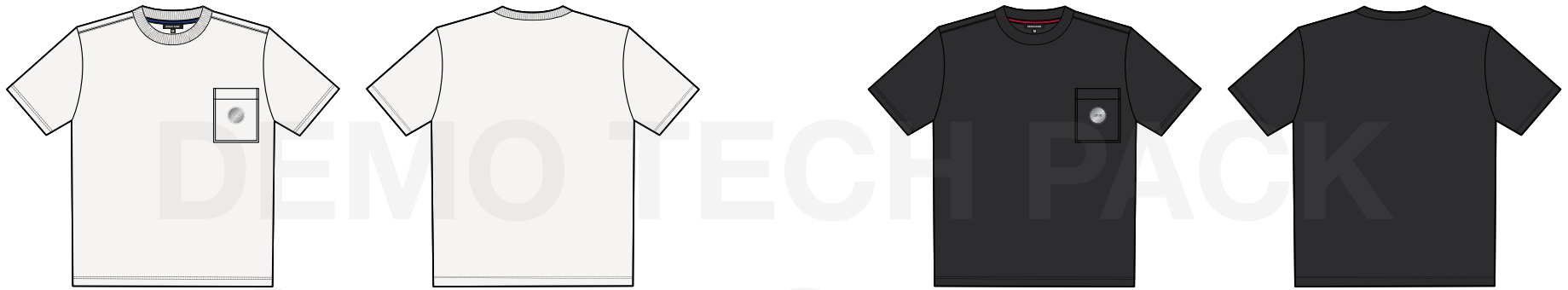
BACK



#	OPERATION	STITCHES	WIDTH	SPI	SEAMS		S/A
A	NECKLINE, SIDE SEAM, ARMHOLE, SHOULDERS	514 - 2 NEEDLE 4 THREAD OVEREDGE	N/A	11 +/- 1	BASIC SEAM		1/4"
B	BACK NECK TAPE	406 - 2 NEEDLE BOTTOM COVERSTITCH	1/4"	11 +/- 1	BOUND SEAM, DOUBLE TOPSTITCH		1/8"
C	SHOULDER SEAM	406 - 2 NEEDLE BOTTOM COVERSTITCH	3/16"	11 +/- 1	TOPSTITCH		N/A
D	SWEEP HEM, SLEEVE HEM	406 - 2 NEEDLE BOTTOM COVERSTITCH	1/8"	11 +/- 1	FOLD HEM, COVERSTITCH		3/4"
E	POCKET OPENING	301 - LOCKSTITCH	N/A	11 +/- 1	FOLD HEM, BASIC TOPSTITCH		3/4"
F	POCKET	301 - LOCKSTITCH	N/A	11 +/- 1	PATCH SEAM, EDGE STITCH		1/4"

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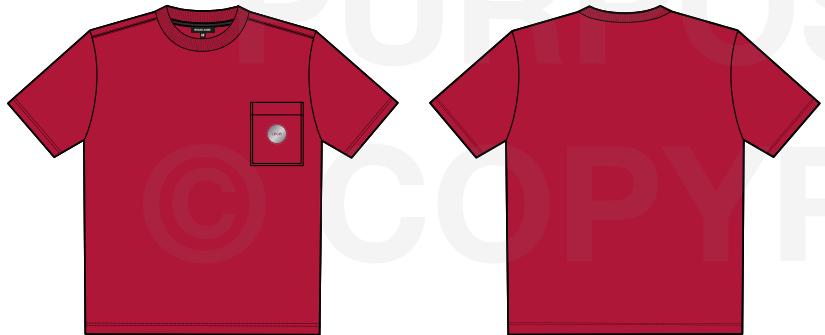


BODY
 PANTONE 11-0601 TCX
 Bright White

BACK NECK TAPE & HEM LABEL THREAD
 PANTONE 19-3952 TCX
 Surf the Web

BODY
 PANTONE 19-0303 TCX
 Jet Black

BACK NECK TAPE & HEM LABEL THREAD
 PANTONE 19-1762 TCX
 Crimson



BODY
 PANTONE 19-1762 TCX
 Crimson

BACK NECK TAPE & HEM LABEL THREAD
 PANTONE 19-0303 TCX
 Jet Black



BODY
 Star Print

BACK NECK TAPE & HEM LABEL THREAD
 PANTONE 11-0601 TCX
 Bright White

THE PANTONE® REFERENCE NUMBERS ARE FROM THE PANTONE FASHION + HOME COLOR SYSTEM. THE COLORS SHOWN HERE ARE SIMULATIONS, WHICH MAY NOT MATCH THE PANTONE® COLOR STANDARDS. PLEASE USE THE CORRESPONDING PANTONE® FASHION + HOME PUBLICATIONS FOR ACCURATE COLOR.

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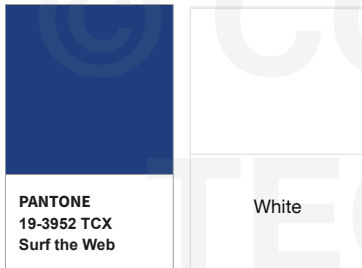
BRAND: BRAND	DESIGNER: DESIGNER	DESCRIPTION: MEN'S TOP
SEASON: N/A	DATE: YYYY.MM.DD	MAIN FABRIC: SINGLE JERSEY
STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

REPEAT PRINT TILE



GARMENT SKETCH

TYPE: DIGITAL PRINT
DIMENSIONS: 10" WIDE X 10" HIGH
COLORS:



*** PLEASE USE THE SEPARATE GRAPHICS FILES SENT FOR THE ACTUAL ARTWORK/GRAPHICS/LOGOS. ARTWORK SHOWN NOT ACTUAL SIZE

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LOGO



GARMENT SKETCH



TYPE: FOIL PRINT
DIMENSIONS: 2" WIDE X 2" HIGH
PLACEMENT: CENTER OF CHEST POCKET
COLORS: SILVER

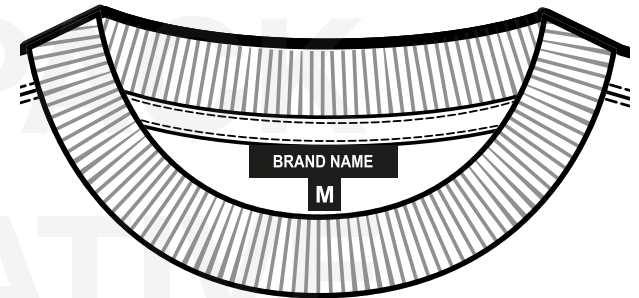
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BRAND LABEL

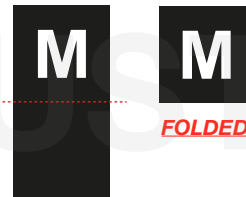
TEXT DIMENSIONS: 1 1/2" WIDTH X 1/4" HEIGHT
PLACEMENT: BELOW BACK NECK TAPE AT CENTER BACK
STITCHING: SEWN ON BOTH SIDES
TEXT COLOR: WHITE



GARMENT SKETCH

SIZE PIP

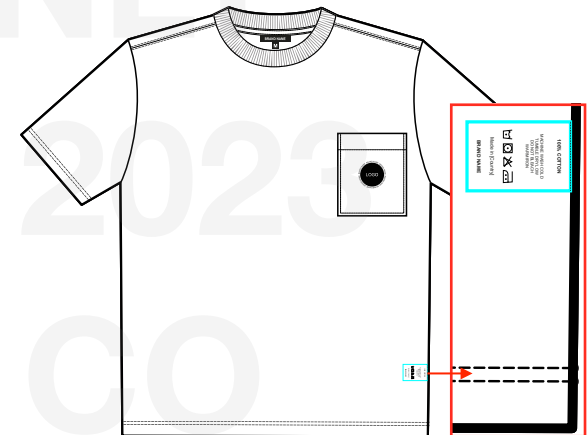
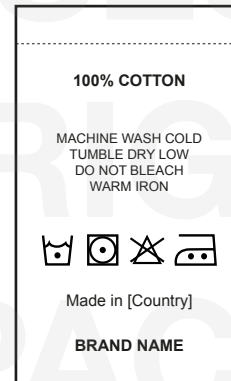
TEXT DIMENSIONS: 1/4" WIDTH X 1/4" HEIGHT
PLACEMENT: BELOW BRAND LABEL
STITCHING: FOLDED AND SEWN ON TOP ALONG BRAND LABEL
TEXT COLOR: WHITE



CARE LABEL

DIMENSIONS: PLEASE USE STOCK
PLACEMENT: 4" FROM HEM AT INNER SIDE SEAM
STITCHING: SEWN ALONG SIDE SEAM
PRINT COLOR: BLACK

PLEASE INCLUDE:
 SIZE
 FABRIC COMPOSITION
 WASH INSTRUCTIONS
 COUNTRY OF ORIGIN
 BRAND NAME

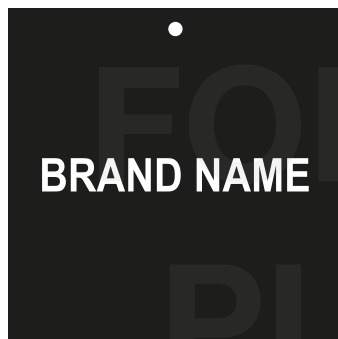


GARMENT SKETCH

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STYLE NAME: MENS T-SHIRT SHORT SLEEVE	STYLE #: M1005	SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL



FRONT



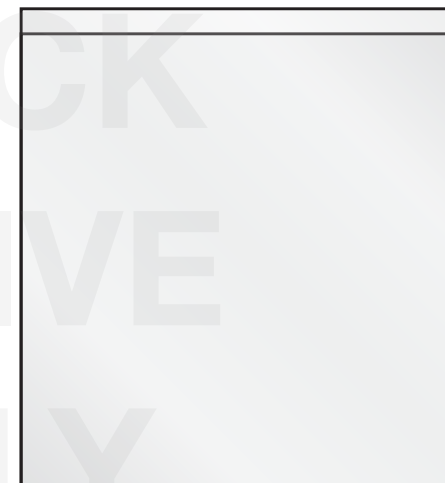
BACK

HANG TAG

PRINT TYPE: SPOT GLOSS PRINT
PRINT DIMENSIONS: 2" WIDE X 1/2" HIGH
PRINT PLACEMENT: CENTER OF TAG
PRINT COLOR: WHITE



FRONT



BACK

POLY BAG

PRINT TYPE: OFFSET PRINT
PRINT DIMENSIONS: 10" WIDE X 1 1/4" HIGH
PRINT PLACEMENT: FRONT OF BAG, 1" FROM BASE
PRINT COLOR: BLACK

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BRAND: BRAND

DESIGNER: DESIGNER

DESCRIPTION: MEN'S TOP

SEASON: N/A

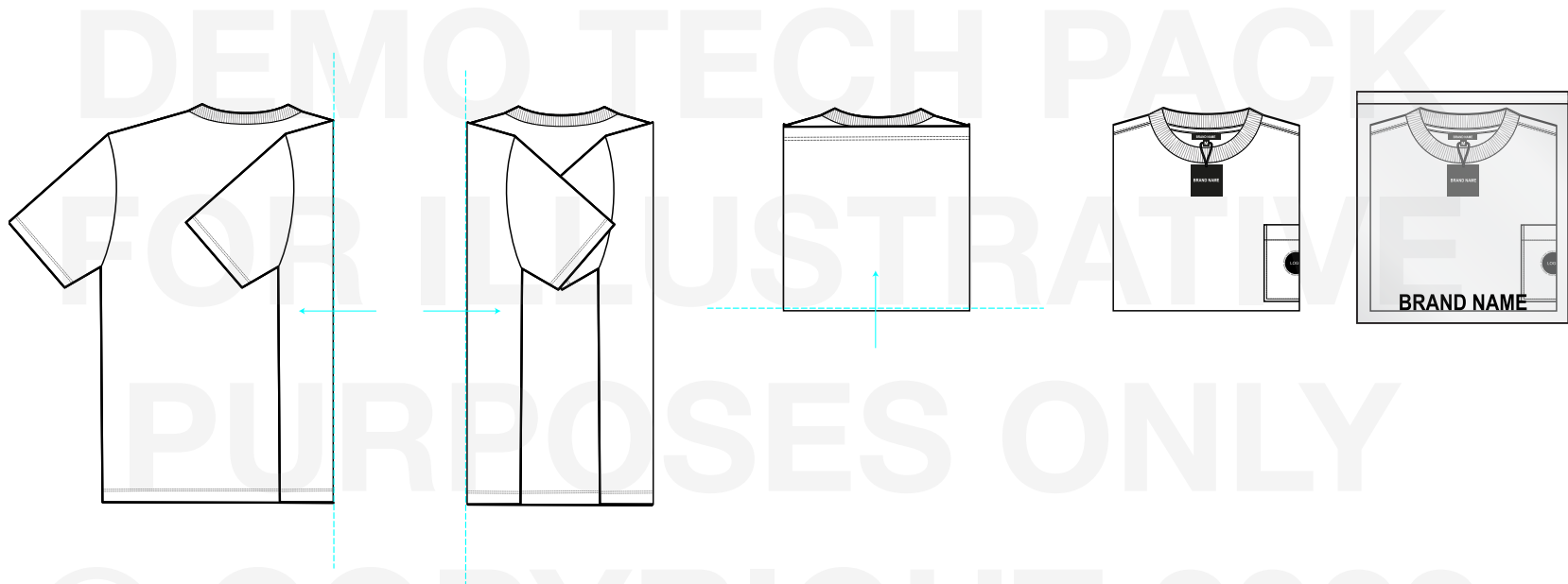
DATE: YYYY.MM.DD

MAIN FABRIC: SINGLE JERSEY

STYLE NAME: MENS T-SHIRT SHORT SLEEVE

STYLE #: M1005

SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL

**FOLD INSTRUCTIONS:**

1. FOLD THE RIGHT SLEEVE OVER ON THE FOLD LINE
2. REPEAT FOR THE LEFT SIDE
3. FOLD IN HALF BY BRINGING THE BOTTOM OF THE SHIRT UP TO THE TOP
4. PLACE FRONT SIDE UP. LOOP THE HANG TAG ON THE SIZE PIP
5. PLACE THE FOLDED GARMENT INTO THE CORRECT SIZE POLYBAG AND SEAL THE POLYBAG. LEAVE NO MORE THAN 1" OF SPACE AROUND EDGES OF GARMENT.

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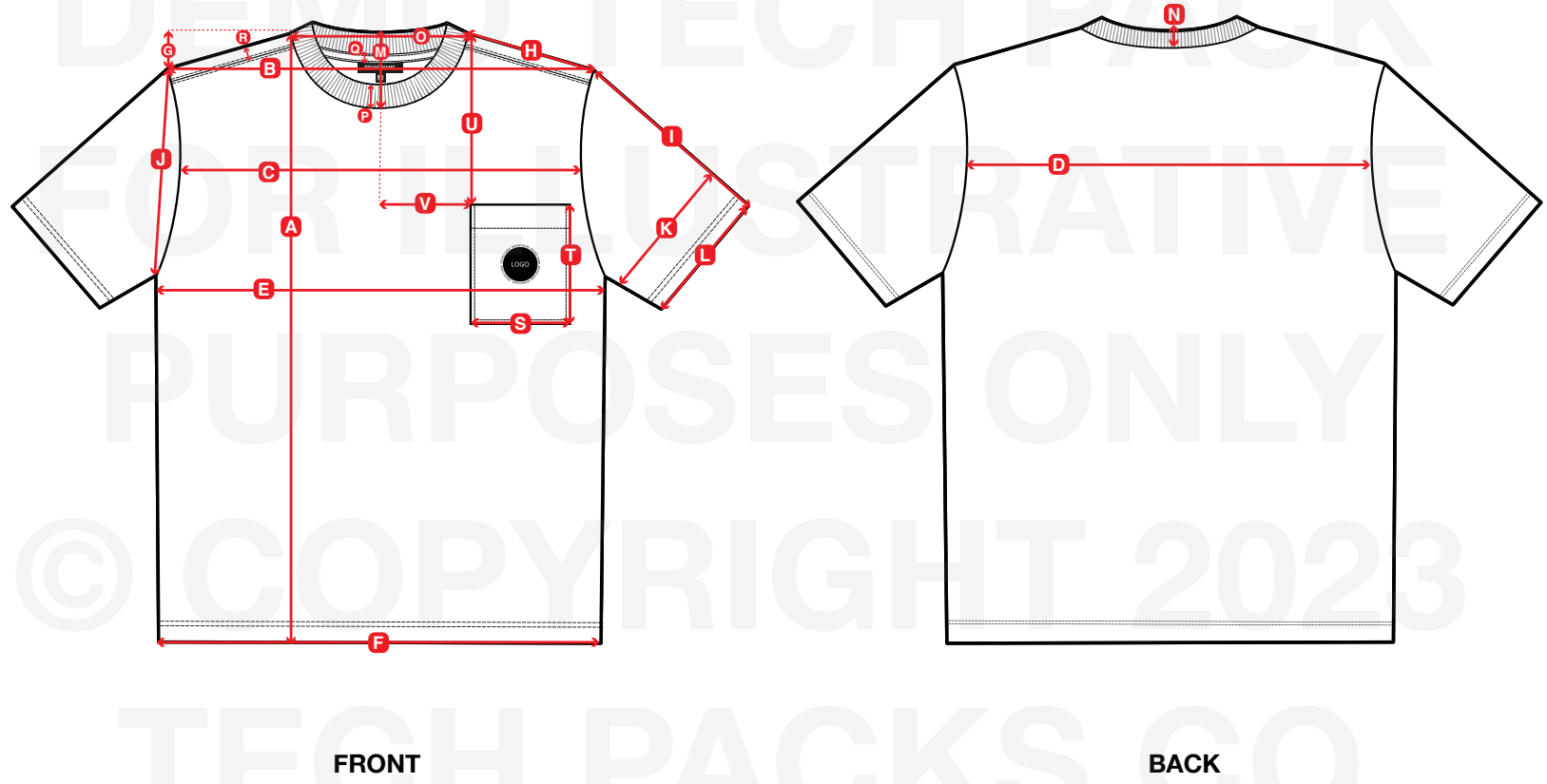
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STYLE NAME: MENS T-SHIRT SHORT SLEEVE		STYLE #: M1005			SIZE RANGE & [SAMPLE SIZE]: XS S [M] L XL		
POM	MEASUREMENT	XS	S	M	L	XL	TOL +/-
A	BODY LENGTH FROM HPS	27	27 1/2	28	28 1/2	29	3/8
B	ACROSS SHOULDERS	16 3/4	17 3/4	18 3/4	19 3/4	20 3/4	1/4
C	ACROSS FRONT CENTER ARMHOLE	14 3/4	15 3/4	16 3/4	17 3/4	18 3/4	1/4
D	ACROSS BACK CENTER ARMHOLE	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	1/4
E	CHEST WIDTH (1" BELOW ARMHOLE)	17 3/4	19 3/4	21 3/4	23 3/4	25 3/4	1/2
F	BOTTOM SWEEP	17	19	21	23	25	1/2
G	SHOULDER DROP FROM HPS	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1/8
H	SHOULDER LENGTH	5 1/4	5 1/2	5 3/4	6	6 1/4	1/4
I	SLEEVE LENGTH TOP OF ARMHOLE	8 1/2	9	9 1/2	10	10 1/2	1/4
J	ARMHOLE STRAIGHT	8 1/4	9	9 3/4	10 3/4	11 3/4	1/4
K	MUSCLE WIDTH (1" BELOW ARMHOLE)	7	7 1/2	8	8 1/2	9	1/4
L	SLEEVE OPENING WIDTH	6 1/4	6 3/4	7 1/4	7 3/4	8 1/4	1/4
M	NECK WIDTH	6 3/4	7 1/4	7 3/4	8 1/4	8 3/4	1/8
N	FRONT NECK DROP	3	3 1/4	3 1/2	3 3/4	4	1/8
O	BACK NECK DROP	3/4	7/8	1	1 1/8	1 1/4	1/8
P	NECK BINDING	1	1	1	1	1	1/8
Q	BACK NECK SEAM TAPE	3/8	3/8	3/8	3/8	3/8	1/16
R	SHOULDER SEAM FORWARD	3/4	3/4	3/4	3/4	3/4	1/8
S	APPLIED POCKET WIDTH	5	5	5	5	5	1/8
T	APPLIED POCKET HEIGHT	6	6	6	6	6	1/8
U	POCKET PLACEMENT FROM HPS	8 1/2	8 1/2	8 1/2	8 1/2	8 1/2	1/8
V	POCKET PLACEMENT FROM CF	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2	1/8

ALL ABOVE MEASUREMENTS ARE IN INCHES AND TAKEN FLAT (EXCEPT FOR ***) ~ IT IS RECOMMENDED THAT ALL SIZES ARE SAMPLED BEFORE PRODUCTION

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